**PCT** WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : A61M 15/00 — A1

(11) International Publication Number: WO 95/03846

(43) International Publication Date: 9 February 1995 (09.02.95)

(21) International Application Number: PCT/SE94/00704

(22) International Filing Date: 25 July 1994 (25.07.94)

(30) Priority Data:
9302550-0 30 July 1993 (30.07.93) SE

(71)(72) Applicant and Inventor: HÖRLIN, Ernst [SE/SE]; Svartmossevägen 2, S-436 39 Askim (SE).

(74) Agents: GRAUDUMS, Valdis et al.; Albihn West AB, Box 142, S-401 22 Göteborg (SE).

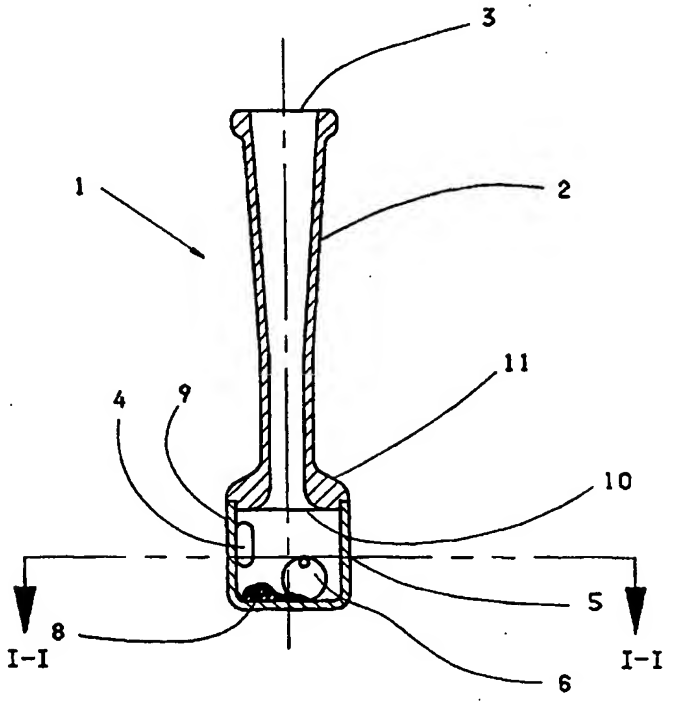
(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LT, LU, LV, MD, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD).

Published
*With international search report.*
*With amended claims.*

(54) Title: POWDER INHALER

(57) Abstract

The invention concerns an inhaler device (1) having a hollow tubular member (2, 102, 402) connected to a chamber (5, 105, 405). The tubular member has a first opening (3, 103, 203) at one end through which air can be sucked and the chamber (5, 105, 405) has a hole (4, 104, 204) therein for entry of air. When air is sucked through the first opening, air enters the chamber through the hole swirls and moves towards the first opening (3, 103, 203). To maintain or increase the swirling effect of the air a single restriction (10, 110) is arranged between the opening and the hole (4, 104, 204). A powdered substance (8) within the chamber is picked up by the swirling air within the chamber and is uniformly and finely divided by the swirling effect of the air. The effect can be enhanced by adding a movable element (6) such as a ball inside the chamber (5) and/or by providing a central core element (112, 412) inside the chamber.



*FOR THE PURPOSES OF INFORMATION ONLY*

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| | | | | | |
|---|---|---|---|---|---|
| **AT** | Austria | **GB** | United Kingdom | **MR** | Mauritania |
| **AU** | Australia | **GE** | Georgia | **MW** | Malawi |
| **BB** | Barbados | **GN** | Guinea | **NE** | Niger |
| **BE** | Belgium | **GR** | Greece | **NL** | Netherlands |
| **BF** | Burkina Faso | **HU** | Hungary | **NO** | Norway |
| **BG** | Bulgaria | **IE** | Ireland | **NZ** | New Zealand |
| **BJ** | Benin | **IT** | Italy | **PL** | Poland |
| **BR** | Brazil | **JP** | Japan | **PT** | Portugal |
| **BY** | Belarus | **KE** | Kenya | **RO** | Romania |
| **CA** | Canada | **KG** | Kyrgystan | **RU** | Russian Federation |
| **CF** | Central African Republic | **KP** | Democratic People's Republic of Korea | **SD** | Sudan |
| **CG** | Congo | | | **SE** | Sweden |
| **CH** | Switzerland | **KR** | Republic of Korea | **SI** | Slovenia |
| **CI** | Côte d'Ivoire | **KZ** | Kazakhstan | **SK** | Slovakia |
| **CM** | Cameroon | **LI** | Liechtenstein | **SN** | Senegal |
| **CN** | China | **LK** | Sri Lanka | **TD** | Chad |
| **CS** | Czechoslovakia | **LU** | Luxembourg | **TG** | Togo |
| **CZ** | Czech Republic | **LV** | Latvia | **TJ** | Tajikistan |
| **DE** | Germany | **MC** | Monaco | **TT** | Trinidad and Tobago |
| **DK** | Denmark | **MD** | Republic of Moldova | **UA** | Ukraine |
| **ES** | Spain | **MG** | Madagascar | **US** | United States of America |
| **FI** | Finland | **ML** | Mali | **UZ** | Uzbekistan |
| **FR** | France | **MN** | Mongolia | **VN** | Viet Nam |
| **GA** | Gabon | | | | |

Title: POWDER INHALER

Field of the Invention

The present invention relates to an inhaler in accordance with the first part of claim 1. In particulart the invention relates to an inhaler for use with the inhalation of powdered medicinal substances.

Background to the Invention

Various types of inhaler are known and widely used on the market. For example, many asthma sufferers regularly use a spray inhaler comprising a gas propellant which is stored in a metal container containing additionally a medicinal substance to be inhaled to ease the cause and or symptoms of the affliction. The metal container is connected in use to a hollow plastic carrier which at one end has a mouthpiece for the user. The device is operated by pressing the metal container inwardly with respect to said plastic carrier to thus release a pressurised dosage of medicine.

Such devices are however bad for the environment due to the use of propellants and other carrier gases. Additionally the amount of medicament which is inhaled comes from a store of medicine in the container suitable for many inhalations, such that considerable problems arise concerning the amount of each dose inhaled due to incomplete or uneven mixing of the medicament, or due to variations in the available gas pressure. Further dosage anomalies may also occur if the inhaler has been allowed to stand for a long period of time between uses. Moreover such inhalers are relatively bulky and expensive.

Also known are inhalers which have a body portion containing an impeller blade or fan incorporated therein and further including a compartment for the introduction of

a medicament. On operation, said medicament is ejected by the action of the rising air flow caused by the fan.

Such inhalers have the disadvantage that an uneven flow often results and the construction of the device makes it relatively expensive, bulky and prone to breakage or malfunction.

A further known inhaler having the features defined in the preamble of claim 1 is disclosed in US-A-4 069 819. The inhaler device of this document however presents difficulties in normal operation because powder is withdrawn slowly from the capsule within the capsule chamber, partly due to the small diameter of the holes which are possible in the capsule due to the design of the device and partly due to the limited movement of the capsule in the chamber. The capsule is restrained in the longitudinal direction by an intermediate wall containing a plurality of holes and comprising a semi-spherical lower surface which is on a wider arc than that of the capsule upper end to thereby allow rotational procession of the capsule thereagainst without substantial hindrance, whilst still allowing powder to reach the user.

The powder entering the mouthpiece is thus confined to a substantially laminar flow such that the dispersion/separation thereof is minimal and the sucking effort required will often be quite large. Moreover one or more of the plurality of passages will often be blocked by the capsule leading to particle build-up and clogging.

Object of the Invention

The object of the present invention is therefore to overcome the problems of the prior art devices by providing an inhaler which is simple and reliable for use with powder substances and which further provides good dispersion

characteristics so that the powder more easily reaches the lungs.

A further object of the invention is to provide a device which is suitable for use with an amount of medicament for only one use under full control of the user.

A still further object of the invention is to provide a device which is relatively inexpensive and thus readily disposable.

Further objects and advantages of the invention will become apparent to the skilled man upon studying the following description and drawings of a preferred embodiment.

Summary of the Invention

The invention has the features defined in claim 1 appended hereto. Preferred features of the invention are defined in the dependent claims.

By the use of a single restriction in accordance with claim 1 the velocity upon exiting the chamber will increase and a swirling effect upon air passing from the chamber into the tubular member can be maintained which leads to better dispersion characteristics.

Brief description of the Figures

Fig.1 shows a cross-section through one embodiment of a device according to the invention;

Fig.2 shows a cross-section through the device taken along line II-II of Fig.1;

Fig.3 shows a cross-section through a second embodiment of the invention;

Fig.4 shows a cross-section taken along line IV-IV in Fig.3

Fig.5 shows a cross-section taken along line V-V in Fig.3

Fig.6 shows a third embodiment of the invention;

Fig.7 shows a cross-sectional view of the device according to Fig. 3 in the position of use within the mouth of a user, and

Fig.8 shows an exploded view of a device according to the invention fitted with a capsule magazine.

Description of preferred embodiments

Fig.1 shows a two-part inhaler device 1 which comprises a tubular member 2 which has a first opening 3 at one end and a second opening 10 at the other end connected to a chamber 5. In between the first opening 3 and the planar end wall of the chamber 5 the device 2 is hollow as shown in the figures.

An opening 4 is also provided in the chamber 5 and serves as a passageway to connect the inside of the chamber 5 with the surrounding air.

The tubular member 2 of the device 1 is formed as a mouthpiece designed to be held within the lips of a user, the mouthpiece preferably being inserted into the user's mouth so that the lips of the user will rest on the smooth curved surface 11.

A freely movable element 6, preferably in the form of a sphere, is positioned inside the chamber.

Whilst a two-piece device is shown, a one-piece device or a device having more pieces is also possible. Similarly the material may be chosen as required by the circumstances. For most applications it will be possible to construct the device from plastics material such as e.g. transparent plastics material or PVC. If desired the number of passageways 4 may be increased.

The passageway 4, as best seen in Fig.2 consists of an opening formed in the wall of the chamber 5. The opening 4 is formed appropriately so as to cause the air entering the chamber to swirl around the chamber. In the shown embodiment the sides 4a, 4b are offset from the central rotational axis of the chamber such that the outer side 4b is substantially tangential to the inner wall 7 of the chamber. The inner wall is substantially cylindrical and circular, although it may be foreseen with projections or another type of surface profile (e.g. a roughened surface).

The chamber 5 of this embodiment, in use, will contain a quantity of substance 8 in dry powder form, normally a medicament, which is to be inhaled by the user who will put the mouthpiece to his lips and suck (see also Fig.7).

Due to the sucking action, air will be drawn in through the opening 4 in the chamber (similar to an inverse whistle) and, due to the orientation of the opening 4, will circulate around the chamber 4 thus causing a swirling of the air therein. The element 6 will be caused to spin and to move under this swirling action of the air and will thus vibrate inside the chamber, in turn causing the powdered medicament to be taken along with the swirling air towards the opening 3 from where it exits into the user.

Only a short suck, requiring small sucking effort, is required on the mouthpiece 3 to give the element 6 a high

velocity around the chamber and thus to effect dispersal of the powder as required for inhalation. Due to the presence of only one restriction 10, in this case at the interface between the member 2 and the chamber 5, the turbulence and swirling of the air and powder will be maintained when passing from the chamber 5 to the tubular member 2. The restriction 10 will also cause the velocity of the air to increase as it exits the chamber which will increase inter-particle bombardment leading to a finer particle size of the powder substance 8. In this way any lumps of powder will be more uniformly dispersed.

If desired, the effect of the vibrations of the element 6 may be enhanced by providing roughening or other projecting members (e.g. ribs or serrations) on the inner surface 7.

In a further embodiment of the invention, the element 6 may itself contain the medicinal substance for inhalation, appropriate outlets being provided in the element. Alternatively the element 6 may consist of the substance to be inhaled, such that the substance, for example, breaks up into powder form upon vibration, although careful sizing of the restriction 10 is required.

With the device according to the invention, an efficient and environmentally-friendly inhaler is produced which is thus both simple and reliable.

Due to the relative cheapness of production of such a device, the device has suitability as a disposable device for once-only use, containing the quantity of medicament required for said one use. Typically such a quantity might be between 5 and 30mg, typically 20mg, although smaller or larger doses are possible. If the device is made in two parts as shown for example, the part 2 could be re-usable and part 9, corresponding to the chamber section 5, could

be a disposable part. For reasons of hygiene, suitable removable or pierceable means to cover the opening 4 and the opening from the chamber into the part 2 at the restriction should be provided.

A further embodiment of the invention is shown in Fig.3, like features being denoted with the same reference numerals as in the previous figure but increased by 100.

The inhaler device of this embodiment is made in one piece, the member 102 and the chamber 105 being combined and having a different shape. The shape of the chamber portion 105 is such that, starting from the end face 117 of the chamber and moving in a direction towards the member 102, the inner wall 107 of the chamber 105 has a section "a" defining an increasing cross-sectional area followed by a section "b" of decreasing cross-sectional area. This arrangement has the particular effect that air drawn in through the passageways 104 first undergoes a decrease in velocity due to the increasing cross-section in section "a" followed by a transition at the interface between sections "a" and "b" to an increasing velocity. By appropriate choice of angle of inclination of the sections "a" and "b", the air may also be caused to separate from the sidewall 107 to form eddy currents. The net effect of this is to cause a large amount of turbulence in the air in the chamber which will increase inter-particle bombardment and thus increase the uniformity of dispersion. The effect of this turbulence can be enhanced by the use of a further element 106, such as a ball (as explained with reference to Fig.1).

The device is further fitted with a central core element 112 having preferably a trunconic portion 113 joined to a circular cylindrical portion 114 of constant diameter. The

core element 112 may be formed as one piece with the end wall 117 or attached thereto as appropriate. The portion 114 extends up to the area of the restriction 110.

When air is sucked in through passageways 104, the turbulent effect caused by the sidewall shape is enhanced by the shape of the core element 112 which allows only a small area of the chamber to be "active" for air movement whilst still providing space for movement of the element 106 therein.

As can be seen from Fig.3, the portion 114 extends up to the restriction 110 is such a way that a single, thin annular restriction is present around the outside of the core element 112. This further enhances the velocity increase at this point which gives a strong rotation of the air and powder substance at this location, in turn leading to further inter-particle bombardment (thus better uniformity of dispersion and lower particle size) and rotation along the member 2. Clogging at the restriction 110 is not a problem due to the high air velocity and at this point.

Thus in normal use, powder particles which are drawn into the swirling air will undergo the above described velocity changes of the air current due to their relatively low mass and will finely and uniformly disperse into the swirling air. Upon passing the restriction 110 the particles will then separate further along the gradually widening tubular element 2 and their velocity will decrease, which is important in order to allow the powder substance to be transported all the way to the user's lungs.

As also shown in Fig.4, the inhaler device is provided with a further opening 115 which serves as an inlet for the powder substance to be inhaled. The powder substance would

normally enter through the opening 115 from an external magazine (see Fig.8), the powder being able to enter the chamber either before or during inhalation by the user.

As can be seen in Fig.4, the powder is also arranged to enter tangentially into the chamber, the magazine device or the like being positioned against the flat abutment face 116 of the chamber wall.

Fig. 5 shows a cross-section of the lower end of the chamber 105 with eight passageways 104 arranged to allow air entry.

Fig.6 depicts the same type of device as described with reference to Fig.3, although with no central core element 112 but having a ball element 206 arranged for free rotation when air is sucked in through passageway 204 due to suction effort at 203. A magazine may be attached to allow powder entry through hole 215.

Fig.7 depicts the preferred mode of use of the device, the lips of the user being placed against the lip abutment surface 111 and the opening 203 being positioned far enough back inside the mouth so that negligible powder is lost in the oral cavity (e.g. to the tongue 320 or palate 330) before entering the lungs. This has the further advantage that the taste sensors of the tongue are to a great extent unexposed to the medicinal substance which is relatively slow moving at this point.

In Fig.8 an embodiment fitted with a capsule magazine is depicted as an exploded view. The elements correspond basically to the elements shown in Fig. 3, although the numerals are in a 400 series instead of 100 series. Thus no detailed explanation of operation is required since this will be the same as for previous embodiments.

The tubular member 402 and lip abutment surface 411 are formed as a one piece moulding which is attached to chamber 405 by a push fit or the like. A ball 406 is contained within the chamber 405 and the chamber is closed at its lower end by an end face 417 having integral core element 412. A magazine containing capsules 422, which in turn contain a quantity of powder substance (preferably equal to one dose), is attached by means of pipe 423 to the housing of chamber 405 and through which powder from a ruptured capsule can be transported. The actual details of the magazine are unimportant to the invention, any suitable type of magazine being possible. In the shown embodiment however the magazine is provided with a flip lid 421 attached by a hinge to the magazine body 420.

The relative sizes, weights and materials of the device are largely a matter of choice according to the circumstances and can be varied within large limits. One example of dimensions for the device may typically be where the length of the mouthpiece or tubular member from the opening 3 to the lip abutment surface 11 is between about 2 to 6cm, with a chamber 5 diameter of between about 10mm and 20mm, preferably about 16 to 18mm. With such dimensions, the width of the opening 4 between side faces 4a and 4b would typically be about 2 to 3mm and the element 6 could be a sphere of about 3mm radius. Clearly such dimensions provide a slim and compact unit.

When the device is made of clear plastics, the additional advantage obtained would be that the user can see whether all the medicament has been inhaled or not.

Whilst preferred embodiments of the invention have been described above it is clear that many variations of the invention are possible within the scope of the claims appended hereto.

## CLAIMS

1. An inhaler device (1) for powder substances, comprising a tubular member (2, 102, 402) connected to a chamber (5, 105, 405), wherein said tubular member (2, 102, 402) is provided with a first opening (3, 103, 203) at one end and wherein at least one entrance passageway (4, 104, 204) is provided in said chamber (5, 105, 405), the passageway(s) being arranged substantially tangentially with respect to said chamber (5, 105, 405) so as to cause air sucked therethrough to swirl around said chamber, **characterized in that** a single restriction (10, 110) is arranged between the first opening (3, 103, 203) and the entrance passageway (4, 104, 204).

2. An inhaler device according to claim 1, **characterized in that** said chamber (5, 105, 405) contains an element (6, 106, 206, 406), preferably a sphere, which is sized to occupy a minor portion of said chamber and thus be freely movable within said chamber.

3. An inhaler device according to either claim 1 or 2, **characterized in that** said chamber (5, 105, 405) has a sidewall which is shaped so as to provide the chamber with a first portion (a) having increasing cross-sectional area in a direction towards said restriction and a second portion (b) with decreasing cross-sectional area in a direction towards said restriction (10, 110).

4. An inhaler device according to any preceding claim, **characterized in that** said chamber has a substantially cylindrical inner wall (7, 107).

5. An inhaler device according to any preceding claim, **characterized in that** a core element (112, 412) is arranged within said chamber, said core element extending between an end wall (117, 417) of said chamber to a position proximate the single restriction (10, 110).

6. An inhaler device according to claim 5, **characterized in that** said core element has a trunconic portion (113) with its large end close to the end wall (117, 417) of said chamber and a constant-section cylindrical portion (114) extending from the smaller end of said trunconic portion up to the area of the restriction (10, 110).

7. An inhaler device according to any preceding claim, **characterized in that** a magazine (420, 421) for carrying a plurality of powder doses, each preferably contained within a rupturable capsule (422), is attached to said chamber, and in that said magazine is connected to the interior of said chamber by means of an inlet opening provided in the wall of said chamber (5).

8. An inhaler device according to any preceding claim, **characterized in that** said chamber contains a medicinal substance (8) in powder form.

9. An inhaler device according to any preceding claim, **characterized in that** at least said chamber of said inhaler device (1) is made of transparent material.

10. An inhaler device according to any preceding claim, **characterized in that** a protruding portion (11, 111, 411) is provided on the exterior of the inhaler device at a distance of between about 2 cm and 6 cm from said first opening (3, 103, 203).

11. An inhaler device according to any one of claims 2 to 10, **characterized in that** said freely movable element (6, 106, 206, 406) contains a substance in powder form.

AMENDED CLAIMS

[received by the International Bureau on 12 December 1994 (12.12.94); original claims 1-11 replaced by amended claims 1-10 (2 pages)]

1. An inhaler device (1) for powder substances, comprising a tubular member (2, 102, 402) connected to a chamber (5, 105, 405), wherein said tubular member (2, 102, 402) is provided with a first opening (3, 103, 203) at one end and wherein at least one entrance passageway (4, 104, 204) is provided in said chamber (5, 105, 405), the passageway(s) being arranged substantially tangentially with respect to said chamber (5, 105, 405) so as to cause air sucked therethrough to swirl around said chamber, and wherein a single restriction (10, 110) is arranged between the first opening (3, 103, 203) and the entrance passageway (4, 104, 204) characterized in that said chamber (5, 105, 405) contains an element (6, 106, 206, 406), preferably a sphere, which is sized to occupy a minor portion of said chamber and thus be freely movable within said chamber.

2. An inhaler device according to claim 1, characterized in that said chamber (5, 105, 405) has a sidewall which is shaped so as to provide the chamber with a first portion (a) having increasing cross-sectional area in a direction towards said restriction and a second portion (b) with decreasing cross-sectional area in a direction towards said restriction (10, 110).

3. An inhaler device according to either claim 1 or claim 2, characterized in that said chamber has a substantially cylindrical inner wall (7, 107).

4. An inhaler device according to any preceding claim, characterized in that a core element (112, 412) is arranged within said chamber, said core element extending between an end wall (117, 417) of said chamber to a position proximate the single restriction (10, 110).

5. An inhaler device according to claim 4, characterized in that said core element has a trunconic portion (113) with its large end close to the end wall (117, 417) of said chamber and a constant-section cylindrical portion (114) extending from the smaller end of said trunconic portion up to the area of the restriction (10, 110).

6. An inhaler device according to any preceding claim, characterized in that a magazine (420, 421) for carrying a plurality of powder doses, each preferably contained within a rupturable capsule (422), is attached to said chamber, and in that said magazine is connected to the interior of said chamber by means of an inlet opening provided in the wall of said chamber (5).

7. An inhaler device according to any preceding claim, characterized in that said chamber contains a medicinal substance (8) in powder form.

8. An inhaler device according to any preceding claim, characterized in that at least said chamber of said inhaler device (1) is made of transparent material.

9. An inhaler device according to any preceding claim, characterized in that a protruding portion (11, 111, 411) is provided on the exterior of the inhaler device at a distance of between about 2 cm and 6 cm from said first opening (3, 103, 203).

10. An inhaler device according to any one of claims 1 to 9, characterized in that said freely movable element (6, 106, 206, 406) contains a substance in powder form.

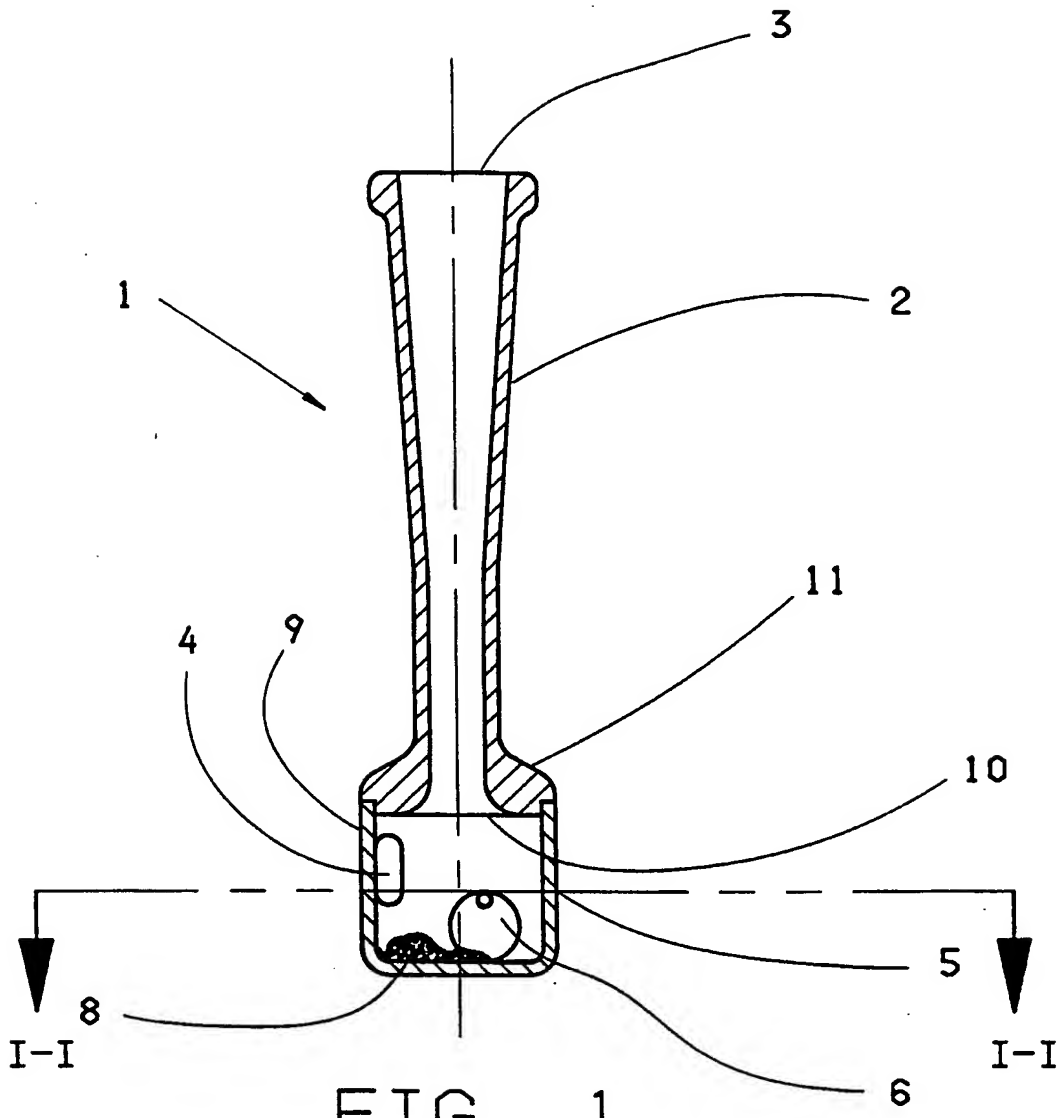



FIG. 1

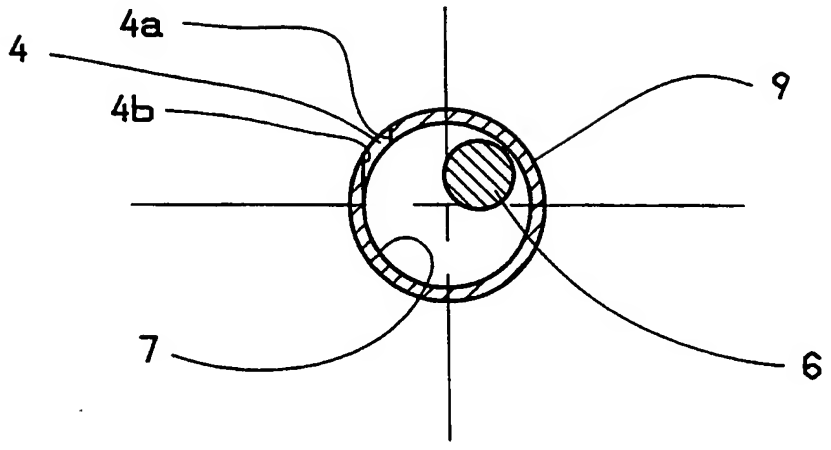



FIG. 2

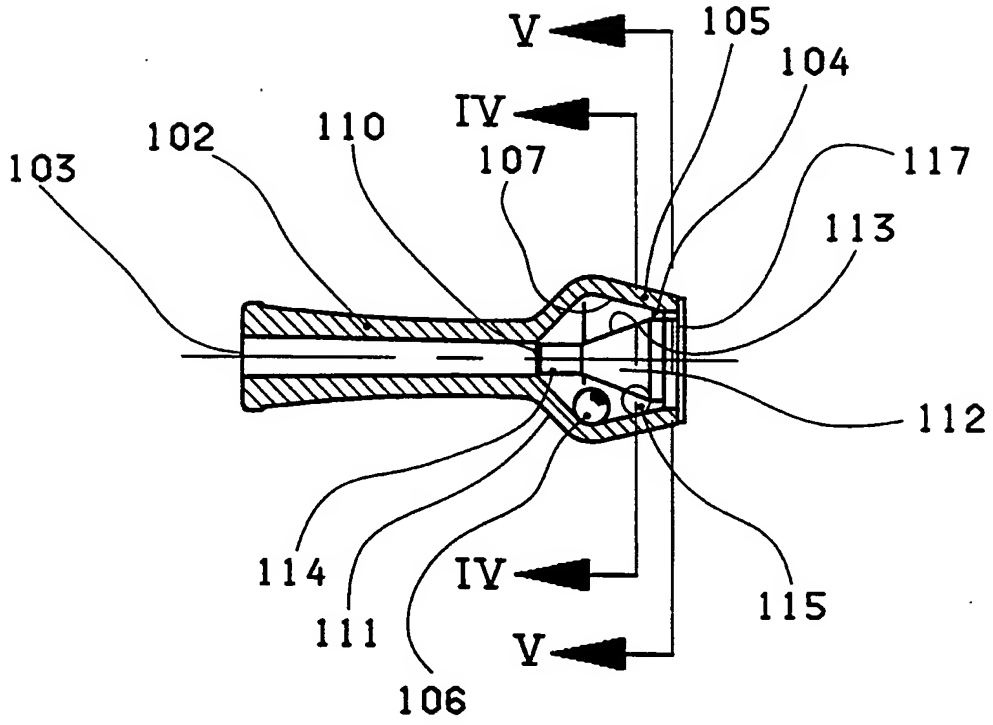



FIG. 3

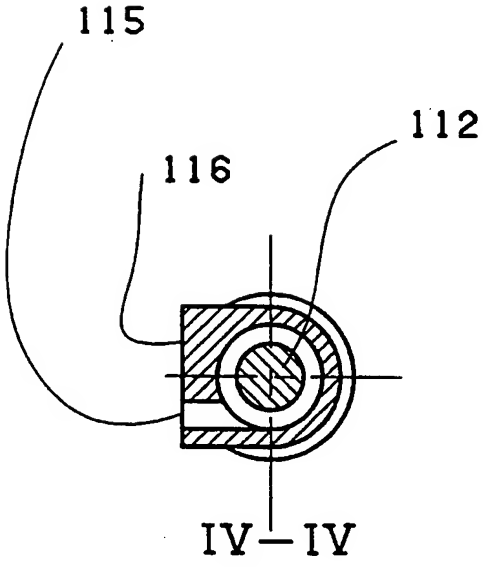



FIG. 4

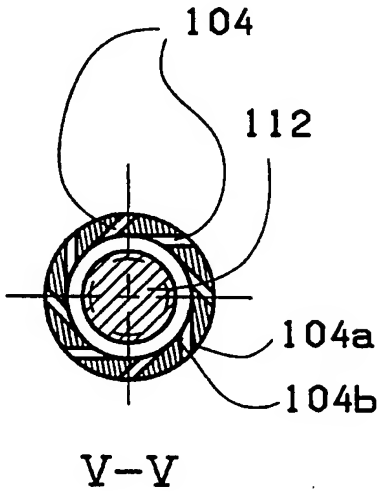



FIG. 5

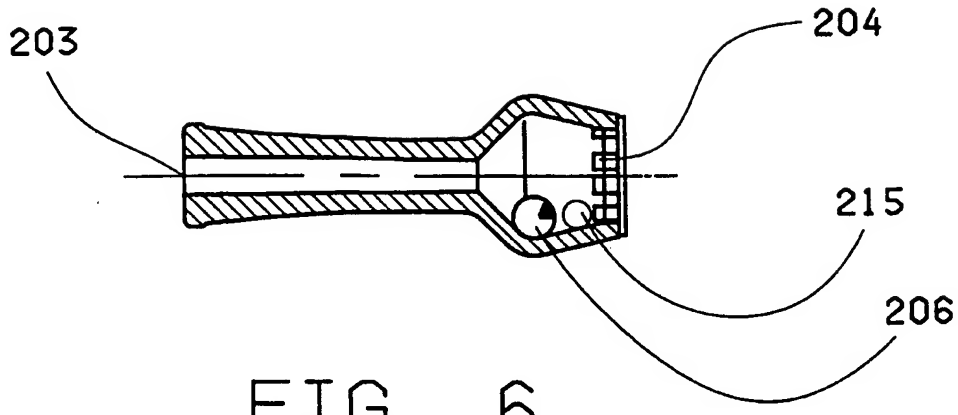



FIG. 6

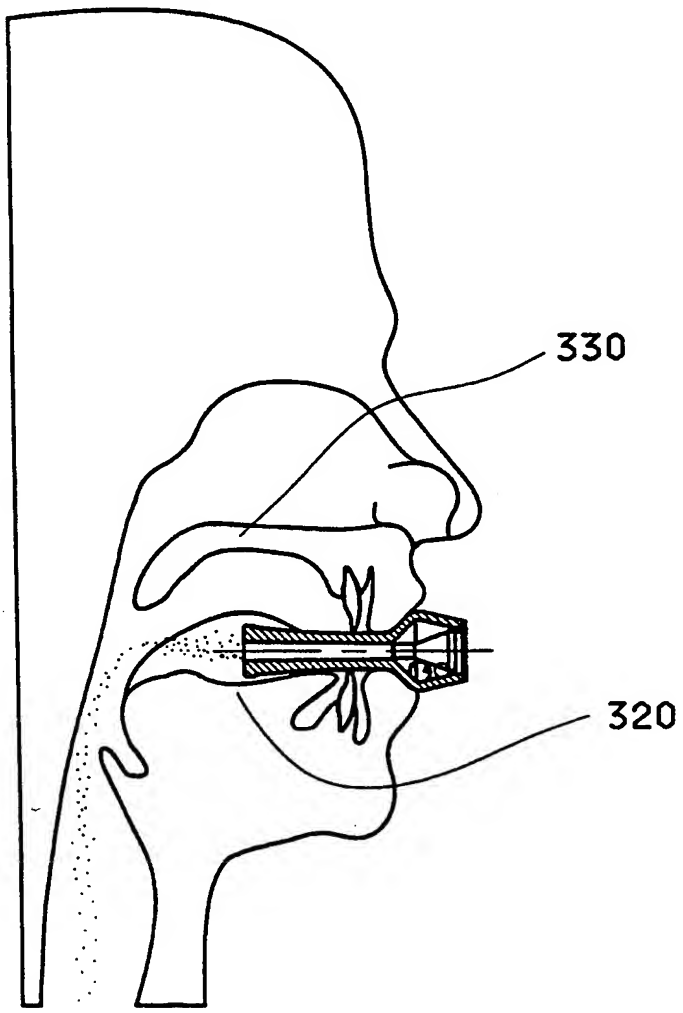



Fig. 7

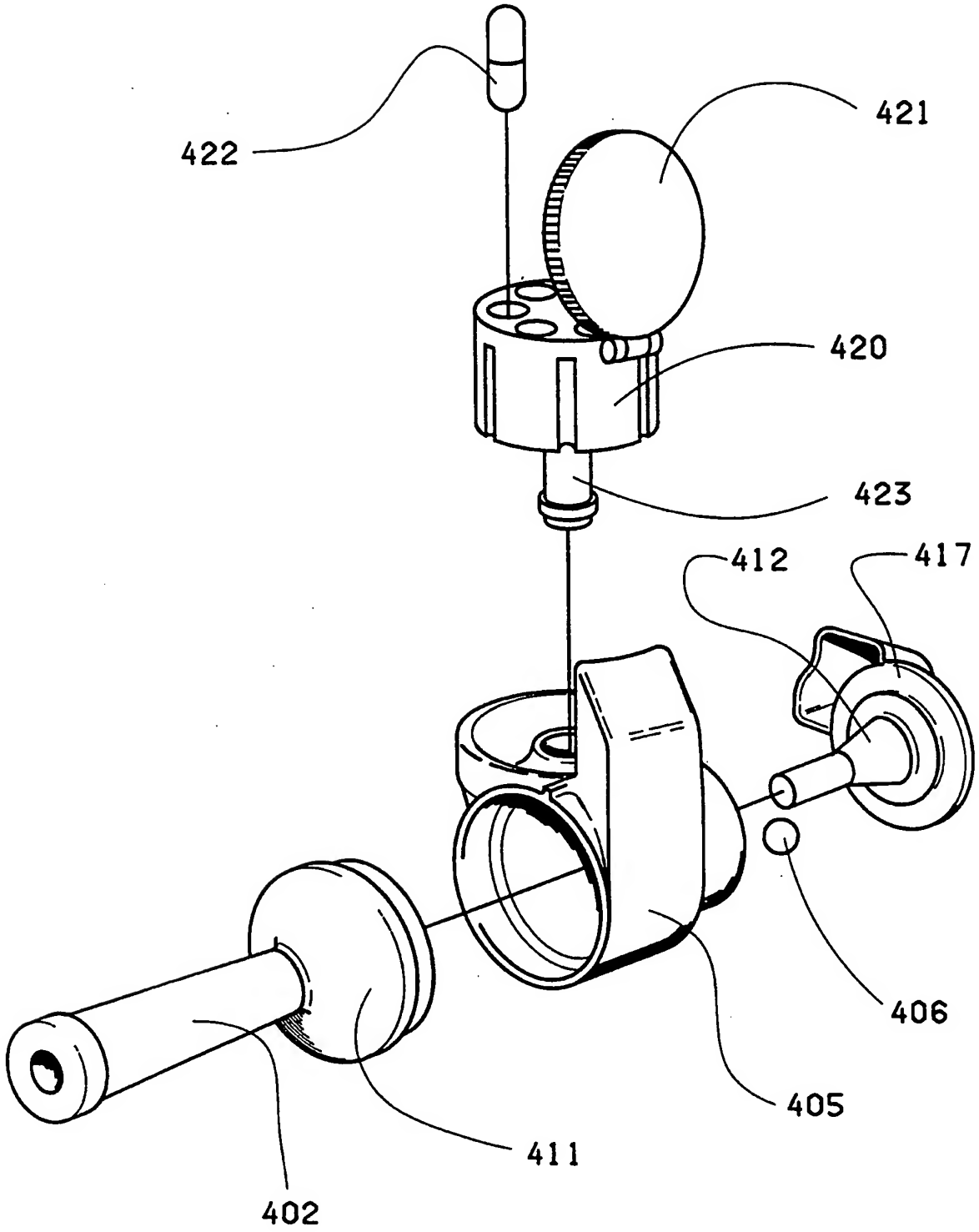



FIG. 8

# INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 94/00704

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A61M 15/00
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|---|---|---|
| Y | SE, B, 428426 (SCHERING AG), 4 July 1983 (04.07.83), page 5, fourth column<br>-- | 9 |
| X | FR, A1, 2352556 (INSTITUT PASTEUR), 23 December 1977 (23.12.77), page 3 - page 6, figures 1,2<br>-- | 1,4,7,8 |
| X | EP, A2, 0407028 (FISONS PLC), 9 January 1991 (09.01.91), column 7, line 9 - line 33, figures 5 och 6<br>-- | 1,4,7,8,10 |

[X] Further documents are listed in the continuation of Box C. [X] See patent family annex.

* Special categories of cited documents:
"A" document defining the general state of the art which is not considered to be of particular relevance
"E" erlier document but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed
"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"&" document member of the same patent family

| Date of the actual completion of the international search | Date of mailing of the international search report |
|---|---|
| 16 November 1994 | 23-11-1994 |
| Name and mailing address of the ISA/<br>Swedish Patent Office<br>Box 5055, S-102 42 STOCKHOLM<br>Facsimile No. +46 8 666 02 86 | Authorized officer<br>Anette Hall<br>Telephone No. +46 8 782 25 00 |

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE 94/00704

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|---|---|---|
| X | EP, A1, 0504459 (PAUL RITZAU PARI-WERK GMBH), 23 Sept 1992 (23.09.92), column 3, line 37 - column 6, figure 1 -- | 1,4,5,10 |
| X | WO, A1, 9015635 (HUHTAMÄKI OY), 27 December 1990 (27.12.90), page 11, figures 2 och 3 -- | 1,3,4,8,10 |
| X | US, A, 4841964 (W. HURKA ET AL.), 27 June 1989 (27.06.89), column 4, line 22 - column 7, claim 1 | 1,2,5-8,10, 11 |
| Y | -- -------- | 9 |

INTERNATIONAL SEARCH REPORT
Information on patent family members

01/10/94

International application No.
PCT/SE 94/00704

| Patent document cited in search report | Publication date | Patent family member(s) | | Publication date |
|---|---|---|---|---|
| SE-B- 428426 | 04/07/83 | AU-B- | 504474 | 18/10/79 |
| | | AU-A- | 8411075 | 24/02/77 |
| | | BE-A- | 832678 | 23/02/76 |
| | | CA-A- | 1059855 | 07/08/79 |
| | | CH-A- | 602124 | 31/07/78 |
| | | DE-A,C- | 2440623 | 04/03/76 |
| | | FR-A,B- | 2282279 | 19/03/76 |
| | | GB-A- | 1526303 | 27/09/78 |
| | | JP-C- | 1291114 | 29/11/85 |
| | | JP-A- | 51049594 | 28/04/76 |
| | | JP-B- | 60015337 | 18/04/85 |
| | | LU-A- | 73228 | 02/03/76 |
| | | NL-A- | 7509942 | 24/02/76 |
| | | SE-A- | 7509342 | 23/02/76 |
| | | US-A- | 4046146 | 06/09/77 |
| | | US-A- | 4240418 | 23/12/80 |
| | | AT-B- | 375018 | 25/06/84 |
| | | AT-B- | 389450 | 11/12/89 |
| | | DE-A,C- | 2524902 | 16/12/76 |
| | | SE-A- | 7509343 | 03/12/76 |
| | | DE-A- | 2529522 | 27/01/77 |
| FR-A1- 2352556 | 23/12/77 | NONE | | |
| EP-A2- 0407028 | 09/01/91 | AT-T- | 111364 | 15/09/94 |
| | | CA-A- | 2017883 | 30/11/90 |
| | | DE-T- | 407028 | 17/03/94 |
| | | JP-A- | 3018376 | 25/01/91 |
| | | US-A- | 5176132 | 05/01/93 |
| | | US-A- | 5341800 | 30/08/94 |
| EP-A1- 0504459 | 23/09/92 | JP-A- | 4325163 | 13/11/92 |
| | | US-A- | 5309900 | 10/05/94 |
| WO-A1- 9015635 | 27/12/90 | AU-B- | 641659 | 30/09/93 |
| | | AU-A- | 5746990 | 08/01/91 |
| | | EP-A- | 0477222 | 01/04/92 |
| | | JP-T- | 4506018 | 22/10/92 |

# INTERNATIONAL SEARCH REPORT

Information on patent family members

01/10/94

International application No.
PCT/SE 94/00704

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|---|---|---|---|
| US-A- 4841964 | 27/06/89 | AT-A,B- 384552 | 10/12/87 |
| | | AU-A- 6075986 | 05/02/87 |
| | | CA-A- 1270711 | 26/06/90 |
| | | EP-A,B- 0215559 | 25/03/87 |
| | | SE-T3- 0215559 | |
| | | FI-B- 89331 | 15/06/93 |
| | | GB-A- 2179260 | 04/03/87 |
| | | JP-C- 1608645 | 28/06/91 |
| | | JP-B- 2034620 | 06/08/90 |
| | | JP-A- 62034573 | 14/02/87 |